

MAIN FEATURES

- 5-way pilot operated poppet valve
- 3-way diaphragm Bullet Valve® pilot
- ROHS
- Response time adjusted on all valves
- Internal pilot valve (external pilot available on request)
- Specifically designed for:
 - high temperature (hot melt dispensing)
 - high speed
 - consistent and repeatable shifting times
 - limited first shot effect
 - built-in power reduction circuit

TECHNICAL DATA

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Lubrication:

Temperature operating range:

Pressure range:

Flow:

Voltage:

Response times: *

Maximum frequency:

Compressed air or inert gases

Not required. If used, select a medium aniline point lubricant (between 80°C and 100°C)

0°C to 80°C

3 to 6 bar

250 NI/min

24 VDC (-10% / +15%)

Coil overvolting not allowed

ERT: 3.0 ms

DRT: 3.2 ms

350 Hz (35% duty cycle)

- * Values tested per lab test with following conditions:
 - Inlet pressure 6.0 bar
 - Electric signal 24V DC (1Hz-10.0 ms ON time)
 - 20°C ambient temperature
 - No output volume



DISCLAIMER

The values indicated in the section 'Installation Specifications' above are for information purposes only.

Our products are tested according to the production tests as described in the MAC Valves assembly instructions and modification if applicable.

As we constantly strive to improve production, MAC Valves Inc. reserves the right to modify its products without notice. Therefore, this document cannot be considered contractually binding. All intellectual property rights, including copyright, are reserved by MAC Valves Inc. and its associated companies.





HOW TO ORDER

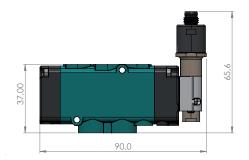
- E 1/8" BSPPL All Ports
- **F** #10-32 Cyl. Ports (Ports 1.3 and 5 1/8" NPT)
- **G** M5 Cyl. Ports (Ports 1.3 and 5 1/8" BSPPL)
- H M7 Cyl. Ports (Ports 1.3 and 5 1/8" BSPPL)

VALVE DRAWING

All dimensions are metric

Reference shown: 26A - 11 - E01 - BD - BKR0 - 1PN / 5910











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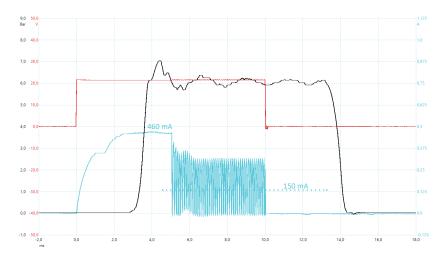
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VALVE PERFORMANCE TESTS

Response times test*

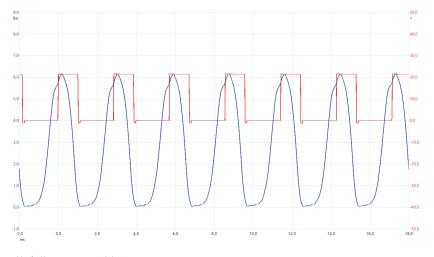


Legend

Trigger signal 1Hz – 10ms Current through the coil Air pulse at the outlet

- * Values tested per lab test with following conditions.
 - Inlet pressure 6.0 bar
 - Electric signal 24V DC (1Hz-10.0 ms ON time)
 - 20°C ambient temperature
 - No output volume

Maximum frequency test*



Legend

Trigger signal 350Hz – 35% Air pulse at the outlet

- * Values tested per lab test with following conditions:
 - Inlet pressure 6.0 bar
 - Electric signal 24V DC (350 Hz-1.0 ms ON time)
 - 20°C ambient temperature
 - No output volume

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